



COMMERCIAL DOOR SERIES 2500

Heavy Duty Commercial Grade Door

Opening sized thru 14' x 18'

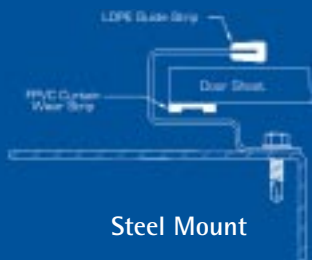
INTERIOR ELEVATION



GUIDE MOUNTING



Masonry Mount



Steel Mount



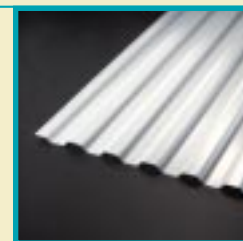
Wood Mount

General Description

- For frequent usage such as warehouse, freight terminal, and industrial warehouse
- Utilizes 12" drums
- Limited maximum size of 14' x 18'
- Deep engagement guides for durability and better performance

Curtain

- 26-gauge galvanized
- Grade E hard steel
- Deep ribbed corrugation
- 20 standard colors – special colors upon request with upcharge
- Siliconized polyester paint over prime coat
- Wash coat over primer interior side
- 25-year film integrity warranty – up to 25-year chalk and fade
- Flexible wear strips



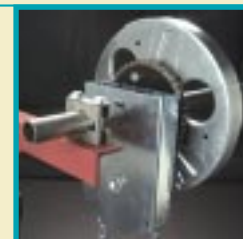
Bottom Bar

- 6063-T6 aluminum extrusion
- 2" x 1 1/2" galvanized angles
- Bulb astrigal (Durometer 75)
- Stainless steel nuts and bolts



Axle/Torque Tube

- 15/16" O.D. steel axle, 14-gauge
- Oil tempered torsion springs
- 16-gauge drums 12" diameter galvanized
- Steel ball bearings staked in drums
- Full top sheet 26-gauge galvanized



The Power of INNOVATION.

The Strength of PARTNERSHIP.



Guides

- 12-gauge galvanized
- Polyethylene wear strip
- Bolt on head stop 1/4" plate steel
- 2¹/₃₂" deep engagement
- Pre punched for lock and attachment screws



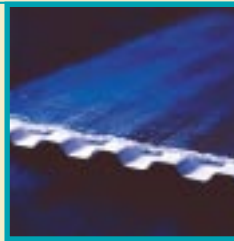
Hardware

- 13-gauge saddle clamps
- 10-gauge slide locks 2 per door
- 16-gauge step plate 2 per door
- 1/4" steel angle T-bracket



Options

- Insulation Series 2750
- Chain hoist 4:1 reduction
- Vision panels (17" x 5")
- Top draft stop
- Hood
- Steel mounting plates
- Electric operator



DBCi Commercial Steel Curtain Roll-Up Door Solutions Include:

2000 (2250 Insulated)

- 14-gauge door guides
- 16-gauge galvanized steel drums w/steel ball bearings
- 26-gauge grade E steel curtain

2500 (2750 Insulated)

- Heavy duty 12-gauge, three-inch deep guides
- 10-gauge steel slide bolt lock
- Width up to 18 feet

3000 (3250 Insulated)

- Four-inch deep guides with windlock insert
- Aluminum steel angle bottom bar

4000 Series

- 24-gauge curtain

5100 Series

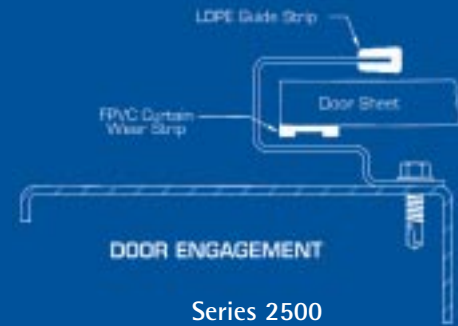
- Wind certified up to 16' wide

*CONTACT A DBCi SALES REPRESENTATIVE FOR A DETAILED DRAWING.

GUIDE DETAIL



DOOR ENGAGEMENT



INSULATED DOOR DETAIL



OPENING HEIGHT HEADROOM

8' 0" Thru 10' 0"	19"
Over 10' 0" Thru 14' 0"	20"
Over 14' 0" Thru 16' 0"	21"
Over 16' 0" Thru 18' 0"	22"